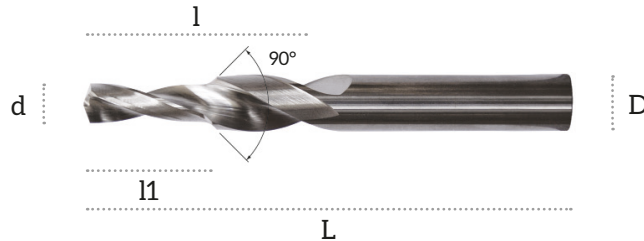
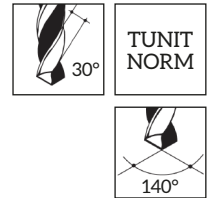


uncoated  
AlTiSiN

# TD GRAD

Punta elicoidale a gradino  
*Step drill*  
Foret à étage  
Stufenbohrer



	d h8	D h6	L	l	l1	uncoated	AlTiSiN
M3	2.50	6.00	66	20	8.8	TD GRADM3-0250	TD GRADM3-0250L
M4	3.30	6.00	66	24	11.4	TD GRADM4-0330	TD GRADM4-0330L
M5	4.20	6.00	66	28	13.6	TD GRADM5-0420	TD GRADM5-0420L
M6	5.00	8.00	79	34	16.5	TD GRADM6-0500	TD GRADM6-0500L
M8	6.80	10.00	89	47	21.0	TD GRADM8-0680	TD GRADM8-0680L
M10	8.50	12.00	102	55	25.5	TD GRADM10-0850	TD GRADM10-0850L
M12	10.20	14.00	107	60	30.0	TD GRADM12-1020	TD GRADM12-1020L
M14	12.00	16.00	115	65	34.5	TD GRADM14-1200	TD GRADM14-1200L
M16	14.00	18.00	123	73	38.5	TD GRADM16-1400	TD GRADM16-1400L



scheda tecnica  
*technical data sheet*  
données techniques  
Technisches Datenblatt



parametri di lavoro  
*cutting data*  
paramètres d'usinage  
Schnittdaten

Rivestimenti | esecuzione speciale | diametri intermedi  
*Coating | out of range | other sizes*  
Revêtement | exécution spéciale | diamètres intermédiaires  
Beschichtung | Sonderausführungen | Zwischenabmessungen

Su richiesta  
*On request*  
Sur demande  
Auf Anfrage

Applicazioni  
*Application groups*  
Groupe d'emploi  
Anwendungsgruppen

