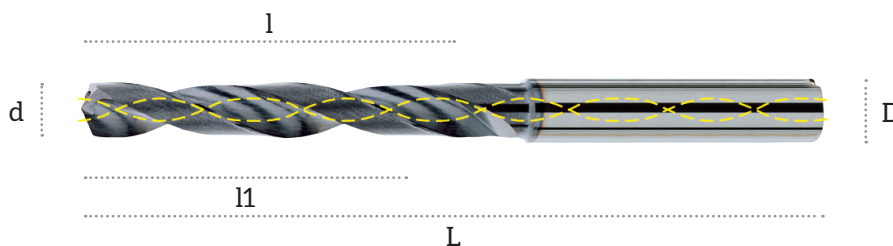
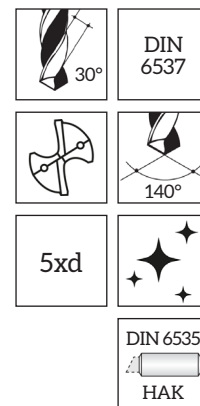




AITiSiN

# THP 2.920 ST

Punta elicoidale ad alte prestazioni con fori di lubrificazione  
*Solid carbide high performance twist drill with interior cooling supplies*  
Foret hélicoïdale à haute performance avec trous d'huiles  
*Hochleistungsbohrer mit Innenkühlungen*



d m7	D h6	L	l	l1	AITiSiN
3.00	6.00	66	28	23	THP2.920ST-0300
3.10	6.00	66	28	23	THP2.920ST-0310
3.20	6.00	66	28	23	THP2.920ST-0320
3.30	6.00	66	28	23	THP2.920ST-0330
3.40	6.00	66	28	23	THP2.920ST-0340
3.50	6.00	66	28	23	THP2.920ST-0350
3.60	6.00	66	28	23	THP2.920ST-0360
3.70	6.00	66	28	23	THP2.920ST-0370
3.80	6.00	74	36	29	THP2.920ST-0380
3.90	6.00	74	36	29	THP2.920ST-0390
4.00	6.00	74	36	29	THP2.920ST-0400
4.10	6.00	74	36	29	THP2.920ST-0410
4.20	6.00	74	36	29	THP2.920ST-0420
4.30	6.00	74	36	29	THP2.920ST-0430
4.40	6.00	74	36	29	THP2.920ST-0440
4.50	6.00	74	36	29	THP2.920ST-0450
4.60	6.00	74	36	29	THP2.920ST-0460
4.70	6.00	74	36	29	THP2.920ST-0470
4.80	6.00	82	44	35	THP2.920ST-0480
4.90	6.00	82	44	35	THP2.920ST-0490
5.00	6.00	82	44	35	THP2.920ST-0500
5.10	6.00	82	44	35	THP2.920ST-0510
5.20	6.00	82	44	35	THP2.920ST-0520
5.30	6.00	82	44	35	THP2.920ST-0530
5.40	6.00	82	44	35	THP2.920ST-0540
5.50	6.00	82	44	35	THP2.920ST-0550
5.60	6.00	82	44	35	THP2.920ST-0560
5.70	6.00	82	44	35	THP2.920ST-0570
5.80	6.00	82	44	35	THP2.920ST-0580
5.90	6.00	82	44	35	THP2.920ST-0590
6.00	6.00	82	44	35	THP2.920ST-0600
6.10	8.00	91	53	43	THP2.920ST-0610
6.20	8.00	91	53	43	THP2.920ST-0620
6.30	8.00	91	53	43	THP2.920ST-0630
6.40	8.00	91	53	43	THP2.920ST-0640
6.50	8.00	91	53	43	THP2.920ST-0650

d m7	D h6	L	l	l1	AITiSiN
6.60	8.00	91	53	43	THP2.920ST-0660
6.70	8.00	91	53	43	THP2.920ST-0670
6.80	8.00	91	53	43	THP2.920ST-0680
6.90	8.00	91	53	43	THP2.920ST-0690
7.00	8.00	91	53	43	THP2.920ST-0700
7.10	8.00	91	53	43	THP2.920ST-0710
7.20	8.00	91	53	43	THP2.920ST-0720
7.30	8.00	91	53	43	THP2.920ST-0730
7.40	8.00	91	53	43	THP2.920ST-0740
7.50	8.00	91	53	43	THP2.920ST-0750
7.60	8.00	91	53	43	THP2.920ST-0760
7.70	8.00	91	53	43	THP2.920ST-0770
7.80	8.00	91	53	43	THP2.920ST-0780
7.90	8.00	91	53	43	THP2.920ST-0790
8.00	8.00	91	53	43	THP2.920ST-0800
8.10	10.00	103	61	49	THP2.920ST-0810
8.20	10.00	103	61	49	THP2.920ST-0820
8.30	10.00	103	61	49	THP2.920ST-0830
8.40	10.00	103	61	49	THP2.920ST-0840
8.50	10.00	103	61	49	THP2.920ST-0850
8.60	10.00	103	61	49	THP2.920ST-0860
8.70	10.00	103	61	49	THP2.920ST-0870
8.80	10.00	103	61	49	THP2.920ST-0880
8.90	10.00	103	61	49	THP2.920ST-0890
9.00	10.00	103	61	49	THP2.920ST-0900
9.10	10.00	103	61	49	THP2.920ST-0910
9.20	10.00	103	61	49	THP2.920ST-0920
9.30	10.00	103	61	49	THP2.920ST-0920
9.40	10.00	103	61	49	THP2.920ST-0940
9.50	10.00	103	61	49	THP2.920ST-0950
9.60	10.00	103	61	49	THP2.920ST-0960
9.70	10.00	103	61	49	THP2.920ST-0970
9.80	10.00	103	61	49	THP2.920ST-0980
9.90	10.00	103	61	49	THP2.920ST-0990
10.00	10.00	103	61	49	THP2.920ST-1000
10.20	12.00	118	71	56	THP2.920ST-1020

d m7	D h6	L	l	l1	AITiSiN
10.30	12.00	118	71	56	THP2.920ST-1030
10.40	12.00	118	71	56	THP2.920ST-1040
10.50	12.00	118	71	56	THP2.920ST-1050
10.80	12.00	118	71	56	THP2.920ST-1080
11.00	12.00	118	71	56	THP2.920ST-1100
11.20	12.00	118	71	56	THP2.920ST-1120
11.30	12.00	118	71	56	THP2.920ST-1130
11.40	12.00	118	71	56	THP2.920ST-1140
11.50	12.00	118	71	56	THP2.920ST-1150
11.80	12.00	118	71	56	THP2.920ST-1180
12.00	12.00	118	71	56	THP2.920ST-1200
12.20	14.00	124	77	60	THP2.920ST-1220
12.30	14.00	124	77	60	THP2.920ST-1230
12.50	14.00	124	77	60	THP2.920ST-1250
12.80	14.00	124	77	60	THP2.920ST-1280
12.90	14.00	124	77	60	THP2.920ST-1290
13.00	14.00	124	77	60	THP2.920ST-1300
13.10	14.00	124	77	60	THP2.920ST-1310
13.30	14.00	124	77	60	THP2.920ST-1330
13.50	14.00	124	77	60	THP2.920ST-1350
14.00	14.00	124	77	60	THP2.920ST-1400
14.50	16.00	133	83	63	THP2.920ST-1450
14.80	16.00	133	83	63	THP2.920ST-1480
15.00	16.00	133	83	63	THP2.920ST-1500
15.10	16.00	133	83	63	THP2.920ST-1510
15.30	16.00	133	83	63	THP2.920ST-1530
15.50	16.00	133	83	63	THP2.920ST-1550
16.00	16.00	133	83	63	THP2.920ST-1600
16.50	18.00	143	93	71	THP2.920ST-1650
17.00	18.00	143	93	71	THP2.920ST-1700
17.50	18.00	143	93	71	THP2.920ST-1750
18.00	18.00	143	93	71	THP2.920ST-1800
18.50	20.00	153	101	77	THP2.920ST-1850
19.00	20.00	153	101	77	THP2.920ST-1900
20.00	20.00	153	101	77	THP2.920ST-2000



scheda tecnica  
*technical data sheet*  
données techniques  
*Technisches Datenblatt*

Rivestimenti | esecuzione speciale | diametri intermedi | DIN 6535 HEK  
*Coating | out of range | other sizes | DIN 6535 HEK*  
Revêtement | exécution spéciale | diamètres intermédiaires | DIN 6535 HEK  
*Beschichtung | Sonderausführungen | Zwischenabmessungen | DIN 6535 HEK*

Su richiesta  
*On request*  
Sur demande  
*Auf Anfrage*



parametri di lavoro  
*cutting data*  
paramètres d'usage  
*Schnittdaten*

Applicazioni  
*Application groups*  
Groupe d'emploi  
*Anwendungsgruppen*

