



uncoated

S-TiN

TD 1.250

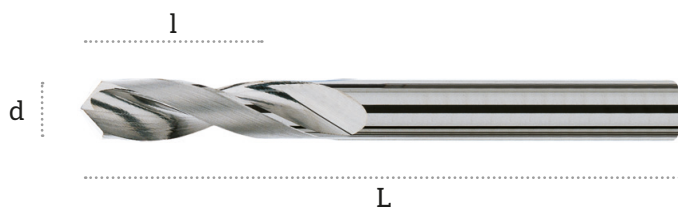
Punta elicoidale

Twist drill

Foret hélicoïdale

SpiralbohrerDIN
1897

118°



d h6	L	l	uncoated	S-TiN
1.00	26	6	TD 1.250-0100	
1.10	28	7	TD 1.250-0110	
1.20	30	8	TD 1.250-0120	
1.30	30	8	TD 1.250-0130	
1.40	32	9	TD 1.250-0140	
1.50	32	9	TD 1.250-0150	
1.60	34	10	TD 1.250-0160	
1.70	34	10	TD 1.250-0170	
1.80	36	11	TD 1.250-0180	
1.90	36	11	TD 1.250-0190	
2.00	38	12	TD 1.250-0200	TD 1.250-0200N
2.10	38	12	TD 1.250-0210	TD 1.250-0210N
2.20	40	13	TD 1.250-0220	TD 1.250-0220N
2.30	40	13	TD 1.250-0230	TD 1.250-0230N
2.40	43	14	TD 1.250-0240	TD 1.250-0240N
2.50	43	14	TD 1.250-0250	TD 1.250-0250N
2.60	43	14	TD 1.250-0260	TD 1.250-0260N
2.70	46	16	TD 1.250-0270	TD 1.250-0270N
2.80	46	16	TD 1.250-0280	TD 1.250-0280N
2.90	46	16	TD 1.250-0290	TD 1.250-0290N
3.00	46	16	TD 1.250-0300	TD 1.250-0300N
3.10	49	18	TD 1.250-0310	TD 1.250-0310N
3.20	49	18	TD 1.250-0320	TD 1.250-0320N
3.30	49	18	TD 1.250-0330	TD 1.250-0330N
3.40	52	20	TD 1.250-0340	TD 1.250-0340N
3.50	52	20	TD 1.250-0350	TD 1.250-0350N
3.60	52	20	TD 1.250-0360	TD 1.250-0360N
3.70	52	20	TD 1.250-0370	TD 1.250-0370N
3.80	55	22	TD 1.250-0380	TD 1.250-0380N
3.90	55	22	TD 1.250-0390	TD 1.250-0390N

d h6	L	l	uncoated	S-TiN
4.00	55	22	TD 1.250-0400	TD 1.250-0400N
4.10	55	22	TD 1.250-0410	TD 1.250-0410N
4.20	55	22	TD 1.250-0420	TD 1.250-0420N
4.30	58	24	TD 1.250-0430	TD 1.250-0430N
4.40	58	24	TD 1.250-0440	TD 1.250-0440N
4.50	58	24	TD 1.250-0450	TD 1.250-0450N
4.60	58	24	TD 1.250-0460	TD 1.250-0460N
4.70	58	24	TD 1.250-0470	TD 1.250-0470N
4.80	62	26	TD 1.250-0480	TD 1.250-0480N
4.90	62	26	TD 1.250-0490	TD 1.250-0490N
5.00	62	26	TD 1.250-0500	TD 1.250-0500N
5.10	62	26	TD 1.250-0510	TD 1.250-0510N
5.20	62	26	TD 1.250-0520	TD 1.250-0520N
5.30	62	26	TD 1.250-0530	TD 1.250-0530N
5.40	66	28	TD 1.250-0540	TD 1.250-0540N
5.50	66	28	TD 1.250-0550	TD 1.250-0550N
5.60	66	28	TD 1.250-0560	TD 1.250-0560N
5.70	66	28	TD 1.250-0570	TD 1.250-0570N
5.80	66	28	TD 1.250-0580	TD 1.250-0580N
5.90	66	28	TD 1.250-0590	TD 1.250-0590N
6.00	66	28	TD 1.250-0600	TD 1.250-0600N
6.10	70	31	TD 1.250-0610	TD 1.250-0610N
6.20	70	31	TD 1.250-0620	TD 1.250-0620N
6.30	70	31	TD 1.250-0630	TD 1.250-0630N
6.40	70	31	TD 1.250-0640	TD 1.250-0640N
6.50	70	31	TD 1.250-0650	TD 1.250-0650N
6.60	70	31	TD 1.250-0660	TD 1.250-0660N
6.70	70	31	TD 1.250-0670	TD 1.250-0670N
6.80	74	34	TD 1.250-0680	TD 1.250-0680N
6.90	74	34	TD 1.250-0690	TD 1.250-0690N
7.00	74	34	TD 1.250-0700	TD 1.250-0700N
7.10	74	34	TD 1.250-0710	TD 1.250-0710N
7.20	74	34	TD 1.250-0720	TD 1.250-0720N
7.30	74	34	TD 1.250-0730	TD 1.250-0730N
7.40	74	34	TD 1.250-0740	TD 1.250-0740N
7.50	74	34	TD 1.250-0750	TD 1.250-0750N
7.60	79	37	TD 1.250-0760	TD 1.250-0760N
7.70	79	37	TD 1.250-0770	TD 1.250-0770N

d h6	L	l	uncoated	S-TiN
7.80	79	37	TD 1.250-0780	TD 1.250-0780N
7.90	79	37	TD 1.250-0790	TD 1.250-0790N
8.00	79	37	TD 1.250-0800	TD 1.250-0800N
8.10	79	37	TD 1.250-0810	TD 1.250-0810N
8.20	79	37	TD 1.250-0820	TD 1.250-0820N
8.30	79	37	TD 1.250-0830	TD 1.250-0830N
8.40	79	37	TD 1.250-0840	TD 1.250-0840N
8.50	79	37	TD 1.250-0850	TD 1.250-0850N
8.60	84	40	TD 1.250-0860	TD 1.250-0860N
8.70	84	40	TD 1.250-0870	TD 1.250-0870N
8.80	84	40	TD 1.250-0880	TD 1.250-0880N
8.90	84	40	TD 1.250-0890	TD 1.250-0890N
9.00	84	40	TD 1.250-0900	TD 1.250-0900N
9.10	84	40	TD 1.250-0910	TD 1.250-0910N
9.20	84	40	TD 1.250-0920	TD 1.250-0920N
9.30	84	40	TD 1.250-0930	TD 1.250-0930N
9.40	84	40	TD 1.250-0940	TD 1.250-0940N
9.50	84	40	TD 1.250-0950	TD 1.250-0950N
9.60	89	43	TD 1.250-0960	TD 1.250-0960N
9.70	89	43	TD 1.250-0970	TD 1.250-0970N
9.80	89	43	TD 1.250-0980	TD 1.250-0980N
9.90	89	43	TD 1.250-0990	TD 1.250-0990N
10.00	89	43	TD 1.250-1000	TD 1.250-1000N
10.10	89	43	TD 1.250-1010	TD 1.250-1010N
10.20	89	43	TD 1.250-1020	TD 1.250-1020N
10.50	89	43	TD 1.250-1050	TD 1.250-1050N
11.00	95	47	TD 1.250-1100	TD 1.250-1100N
11.50	95	47	TD 1.250-1150	TD 1.250-1150N
12.00	102	51	TD 1.250-1200	TD 1.250-1200N
12.50	102	51	TD 1.250-1250	TD 1.250-1250N
12.70	102	51	TD 1.250-1270	TD 1.250-1270N
13.00	102	51	TD 1.250-1300	TD 1.250-1300N
14.00	107	54	TD 1.250-1400	TD 1.250-1400N
14.50	111	56	TD 1.250-1450	TD 1.250-1450N
15.00	111	56	TD 1.250-1500	TD 1.250-1500N
16.00	115	58	TD 1.250-1600	TD 1.250-1600N
18.00	123	62	TD 1.250-1800	TD 1.250-1800N
20.00	131	66	TD 1.250-2000	TD 1.250-2000N



scheda tecnica
technical data sheet
données techniques
Technisches Datenblatt

Rivestimenti | esecuzione speciale | diametri intermedi | elica sinistra
Coating | out of range | other sizes | left hand helix
Revêtement | exécution spéciale | diamètres intermédiaires | hélixe à gauche
Beschichtung | Linksschneidend | Sonderausführungen | Zwischenabmessungen

Su richiesta
On request
Sur demande
Auf Anfrage



parametri di lavoro
cutting data
paramètres d'usage
Schnittdaten

Applicazioni
Application groups
Groupe d'emploi
Anwendungsgruppen

